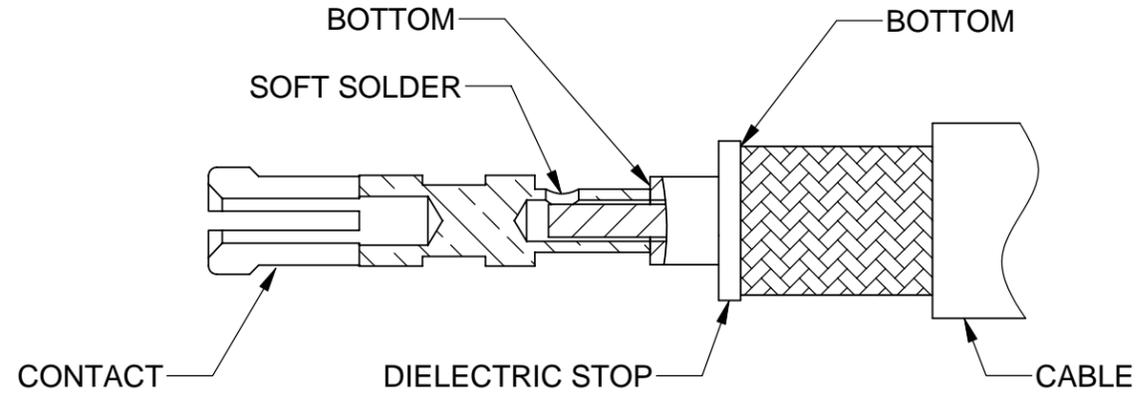


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 34581	01/08	STW



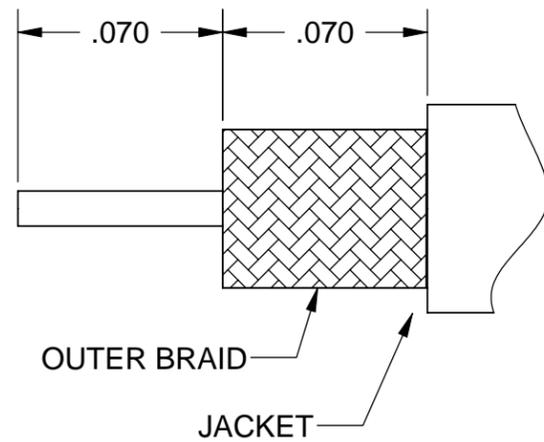
STEP 1

FLUSH CUT END OF CABLE BEFORE REMOVING THE FEP JACKET. DIP END OF THE CABLE INTO FLUX AND THEN INTO A SOLDER POT MAINTAINED AT 500 °F TO A DEPTH OF 3/8" FOR (6) SECONDS MAX.



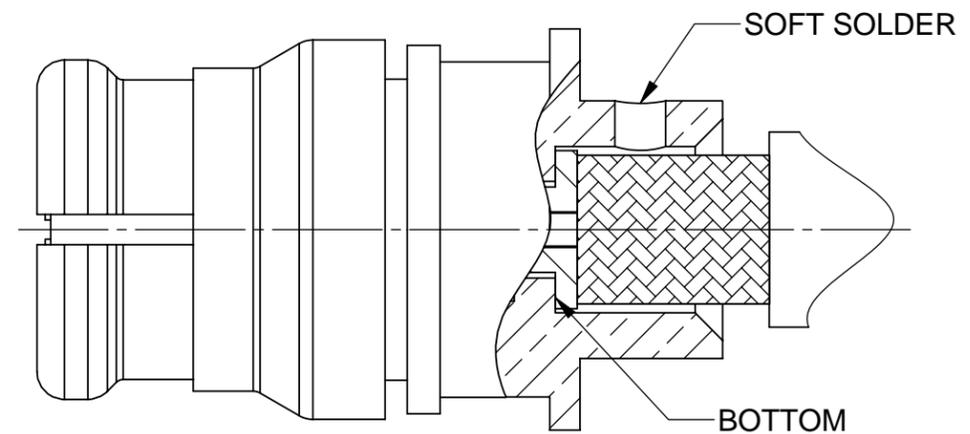
STEP 3

SOFT SOLDER CONTACT ON AS SHOWN.



STEP 2

AFTER PRE TINNING TRIM TO DIMENSIONS SHOWN



STEP 4

INSTALL CABLE INTO BODY AND SOFT SOLDER CABLE INTO BODY AS SHOWN

MATERIAL:	N/A	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1'0" DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 √ MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409		
FINISH:	N/A				TITLE:	CABLE ASSEMBLY INSTRUCTIONS
SURFACE AREA:	N/A				DRAWN: HLP 01/31/08 CHECKED: STW 01/31/08 APPROVED: STW 01/31/08 E.M. SIMULATION: N/A	DWG. NO. 300-12-018 SCALE: 24:1
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.		THIRD ANGLE PROJECTION 	SIZE B CAGE CODE 95077	SHEET 1 OF 1		