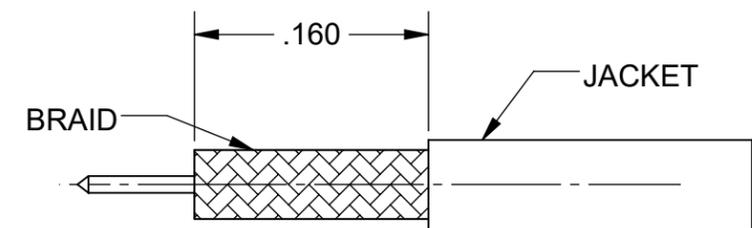
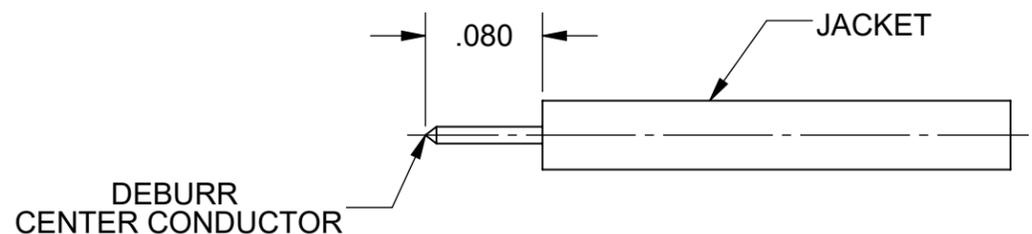


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	REL. NRN 34600	02/26/08	STW
A	DCN 37413	03/10	PJS
B	REV. DCN 52748	07/21/23	STW

STEP 1:

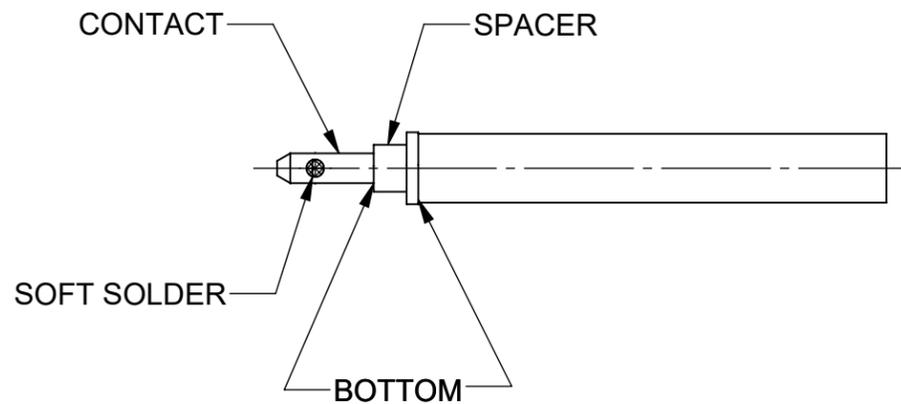
TRIM TO DIMENSIONS SHOWN.
BE CAREFUL NOT TO NICK CENTER CONDUCTOR.



IF USING FLEXIBLE CABLE TRIM JACKET AS SHOWN
BE CAREFUL NOT TO NICK BRAID

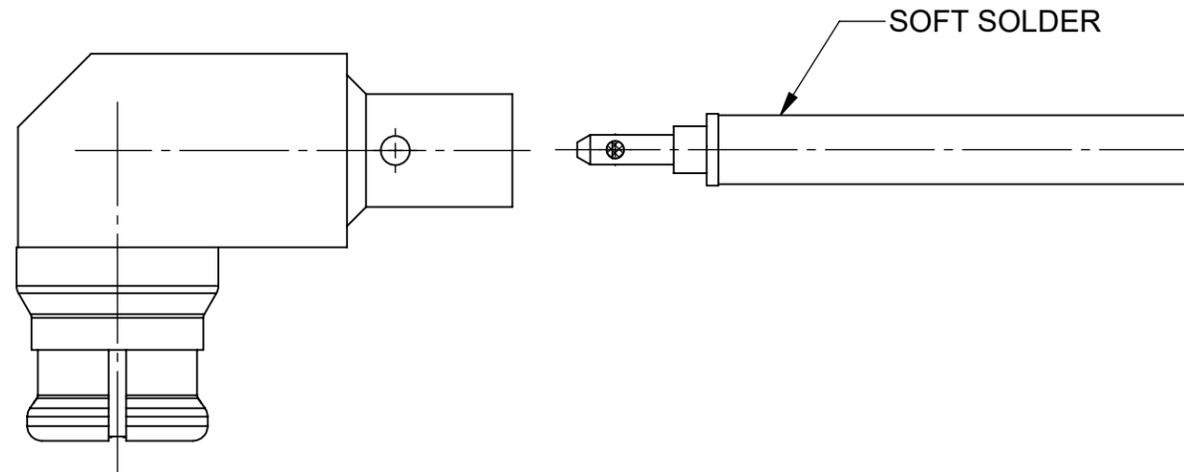
STEP 2

ASSEMBLE SPACER ONTO CABLE CONDUCTOR &
BOTTOM AGAINST CABLE DIELECTRIC/JACKET, ASSEMBLE CONTACT
ONTO CENTER CONDUCTOR AND BOTTOM AGAINST SPACER.
SOFT SOLDER CONTACT TO CABLE.
REMOVE EXCESS SOLDER FROM CONTACT O.D.



STEP 3:

INSTALL CABLE INTO BODY, BOTTOM ON CABLE STOP AND SOFT SOLDER
CABLE IN PLACE AS SHOWN.



MATERIAL:	N/A	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1^{\circ}0'$ X'X' $\pm 15'$	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 6) REMOVE ALL BURRS	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: CABLE ASSEMBLY INSTRUCTIONS	
FINISH:	N/A				
SURFACE AREA:	N/A	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	DRAWN:	JMC 02/26/08	SIZE B DWG. NO. 300-12-023 SCALE: 4:1 SHEET 1 OF 1
PROPRIETARY		THIRD ANGLE PROJECTION	CHECKED:	STW 02/26/08	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.			APPROVED:	STW 02/26/08	
1222-4004	USED ON:		E.M. SIMULATION:	N/A	